

Work Order ID 161561***161561***

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Thursday, May 18, 2017 11:42:35 AM

Item ID: MISC - Testing Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Eng Testing
Start Date: 5/18/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 5/19/2017 Req'd Qty: 1.00 ***1*** Customer:

Reference:

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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101

0.00

101

Eng

Engineering

Memo

ASSEMBLE/APPLY:

GREY LEXAN WITH 3M SAFETY WALK GRIP TAPE, PER TEST PLAN
D412-760-7LEXAN-MLEXS.125-F60029-04 M136228
3M BLACK TAPE M137347

SEND TO KMLEX FOR BURN TEST PER TEST PLAN

DAS
02
9-89

17-05-18

U1706-22

Linda Lacelle

From: Alan Stocker
Sent: Thursday, May 18, 2017 9:26 AM
To: Linda Lacelle
Cc: Chris Provencal; Ian Titley
Subject: Custom work order for burn testing

16/557
S61

Good Morning,

We need to send samples for Burn testing to Kmlex next week. 2 Different sets of coupons.

Grey Lexan with 3M safety walk grip tape applied (4) Coupons with Clear Tape (4) Coupons with Black tape.

Lexan per Batch M136228 MLEXS.12S-F60029.04

Clear Tape per Batch M137442

Black Tape per batch M137347

Ian is making the samples

Can you create custom work order for me for the samples?

If Bogdan could let us know his availability so that Chris can go and witness. Chris would like to go either just before or just after lunch if possible.

Test plan D412-760-7 is with Chris right now for checking.

Let me know if you need anymore info.

Tks

Alan Stocker
Mechanical Designer

DART AEROSPACE
T 1 613 632-3336 > 254